

GROUP 3

CANADIAN PECULIAR

| KEY NO. | AUTO-LITE NUMBER | A.M. GROUP | A.M. PART NUMBER | DESCRIPTION | QUAN. REQ. |
|---------|------------------|------------|------------------|---|------------|
| 6 | MEC-26 | | | CONNECTOR, Switch | 1 |
| 7 | SAJ-4008 | 3.020 | 320 9081 | SWITCH, Starting Motor Solenoid (Less Plunger) | 1 |
| 8 | SAJ-1021 | 3.020 | 320 9049 | PLUNGER, Starting Motor Solenoid | 1 |
| 9 | XA-904 | | | PIN, Link | 1 |
| 10 | 12X-199 | 3.020 | 320 9039 | LOCKWASHER, Switch Mounting Screw (1/4) | 2 |
| 11 | 8X-467 | | | SCREW, Switch Mounting (1/4-20 x 3/8) | 2 |
| 12 | MEC-1005AS | 3.020 | 320 9064 | COIL, Field | 1 |
| 13 | MEC-1058 | | | YOKE | 1 |
| 14 | XA-905 | | | PIN, Yoke | 1 |
| 15 | OE-1739 | 3.020 | 320 9162 | HEAD, Drive End (Drive Housing) (Incl. Bearing) | 1 |
| | MDD-34 | 3.020 | 320 2485 | BEARING, Drive End Head | 1 |
| 16 | 18-11 | 3.020 | 320 9087 | CLUTCH, Starter | 1 |
| 17 | MDL-1002 | 3.020 | 320 9052 | END, Commutator | 1 |
| 18 | | | | PLATE ASSEMBLY, Brush) Serviced as following | |
| 19 | | | | RIVET, Brush Plate Mounting And Ground Lead) components: | |
| | | | | MDL-23 Holder Brush Insulated | |
| | | | | MDL-24 Holder Brush Grounded | |
| | | | | MDL-25 Spring Brush | |
| | | | | MDL-26 Pin Brush Holder | |
| | | | | MDL-31A Insulation Field Connector | |
| 20 | MEC-20 | | | BOLT, Thru | 2 |
| 21 | 12X-199 | 3.020 | 320 9039 | LOCKWASHER, Thru Bolt (1/4) | 2 |
| 22 | GK-38 | | | SCREW, Pole Shoe | 4 |
| 23 | 13-900 | 3.020 | 320 9063 | BRUSH SET | 1 |
| 24 | MU-54 | | | WASHER, Thrust Commutator End (1/32 in. Thick) | AR |
| 24 | MU-54B | | | WASHER, Thrust Commutator End (3/64 in. Thick) | AR |
| 24 | MU-54L | | | WASHER, Thrust Commutator End (1/16 in. Thick) | 1 |
| 25 | MDL-2049 | 3.020 | 320 1787 | ARMATURE | 1 |
| 26 | MCL-129 | 3.020 | 311 9054 | RETAINER, Pinion Stop | 1 |
| 27 | MCL-127 | 3.020 | 311 9053 | RING, Pinion Stop Retainer Snap | 1 |
| 28 | MCL-132 | | | WASHER, Thrust Drive End | 1 |
| | MDT-41 | 3.020 | 320 9085 | BOOT, Solenoid (Not Shown) | 1 |
| | MEC-60 | 3.020 | 320 9084 | CLAMP, Boot | 1 |
| | SAJ-27 | | | SPRING, Plunger Solenoid 3-1/2 in. (Not Shown) | 1 |