

GROUP NO. — DESCRIPTION — YEAR and MODEL	PRIMARY GROUP NO.	PER CAR	PART NO.	CODE
BRACKET, Rod To Cylinder Block				
61 10 (OHVA-WAT).....	1	316 1244	
62 10 (OHVA).....	1	316 3082	
ATTACHING PARTS				
Bracket To Cylinder Block				
BOLT, Hexagon..... 61 10 (OHVA-WAT 1-3/8" Long).....	17.038	1	G179861	NA
BOLT, Hexagon..... 61 10 (OHVA-WAT 1-3/4" Long).....	17.038	1	G179864	NA
BOLT, Hexagon..... 62 10 (OHVA 1-1/8" Long).....	17.038	2	G179859	NA
WASHER, Lock..... 61 10 (OHVA-WAT): 62 10 (OHVA).....	17.820	2	G131100	NA
GROMMET, Engine Thrust Rod				
60-61 10 (WAT): 62 10 (OHVC).....	4	315 6228	
62 10 (OHVA-At Cylinder Block).....	2	315 6228	
62 10 (OHVA-At Front Crossmember).....	10.260	2	315 2909	
RETAINER, Engine Thrust Rod Grommet				
(Inner) 60-61 10 (WAT): 62 10 (OHVC).....	11.228	2	314 6809	
(Inner) 62 10 (OHVA-At Cylinder Block).....	11.228	1	314 6809	
(Inner) 62 10 (OHVA-At Front Crossmember).....	11.208	1	316 3079	
(Outer) 60 10 (WAT).....	11.208	2	313 6432	
(Outer) 61 10 (WAT): 62 10 (OHVC).....	11.208	2	316 1146	
(Outer) 62 10 (OHVA-At Cylinder Block).....	11.208	1	316 1146	
(Outer) 62 10 (OHVA-At Front Crossmember).....	1	316 3501	
(Center) 62 10 (OHVA-At Front Crossmember).....	1	316 3498	
BUSHING, Engine Thrust Rod				
63 Thru 65 10-80.....	2	316 6918	

1.020 BLOCK ASSEMBLY, Engine Cylinder (Less Pistons, Rings, And Bearings)(Note 1.020-1)

60 01 (LHE): 61 01 (LHE-Note 1.020-2).....	1	320 2001	
60 01-10 (OHV): 61 01 (OHV-Note 1.020-4).....	1	320 2024	
61 01 (LHE-Note 1.020-3).....	1	320 2440	
61 01 (OHV-Note 1.020-5): 61-62 10 (OHVC).....	1	320 2441	

NOTE 1.020-1: In machining Engine Blocks and Crankshafts, it is common practice if necessary to machine the Bores oversize .010 and the Main Bearings and Connecting Rod Bearings undersize .010. On Engine having other than Standard Sizes it is necessary to order Pistons, Rings, Main Bearings and Connecting Rod Bearings to fit. These Engines are marked with a Three Letter Code. The Code is on the machined surface located on the left side in the front upper Corner except for 61 10 (OHVA) located on the left front or rear upper Corner.

1st Letter - Size of Bore	A-Standard
2nd Letter - Size of Main Brg.	B-Undersize .010
3rd Letter - Size of Con. Rod Brg.	C-Oversize .010

Example: An Engine having an oversize .010 Bore, Standard Main Bearings and undersize .010 Connecting Rod Bearings will be coded CAB.

- NOTE 1.020-2:** On 61 01 (LHE) used prior to Engine Code No. 20830.
- NOTE 1.020-3:** On 61 01 (LHE) used beg. with Engine Code No. 20830.
- NOTE 1.020-4:** On 61 01 (OHV) used prior to Engine Code No. 20908.
- NOTE 1.020-5:** On 61 01 (OHV) used beg. with Engine Code No. 20908.