

GROUP 4

KEY NO.	HOLLEY NO.	A.M. NO.	DESCRIPTION	PER CAR
5	4R-505		X Fast Idle Cam Lever	1
6	4R-466A		▣ Choke Thermostat Lever, Link and Piston Assy.	1
7	5R-4	320 3101	Wφ* Choke Plate Screw	2
8	5R-16	320 3102	▣φ Thermostat Housing Clamp Screw	3
9	5R-155	320 3103	Xφ Throttle Stop Screw	1
10	5R-294	320 3104	φ Air Vent Rod Clamp Screw and Lock Washer	1
11	5R-370	320 3105	W@φ Fuel Pump Cover Assy. Screw and Lock Washer	4
12	5R-552	320 3111	φ Fuel Bowl To Main Body Screw	4
13	5R-567	320 3112	Xφ Throttle Body Screw and Lock Washer	5
14	5R-569	320 3114	▣φ Choke Housing Screw and Lock Washer	3
15	5R-584	320 3116	Xφ Fast Idle Cam Lever Screw and Lock Washer	1
16	5R-595	320 3117	Xφ Pump Lever Adjusting Screw	1
17	5R-854	320 3182	φ Pump Discharge Nozzle Screw	1
18	5R-635	320 3119	Xφ* Throttle Plate Screw	4
19	5R-682	320 3121	Xφ Pump Cam Lock Screw	1
20	5R-765	320 3123	@φ Fuel Valve Seat Lock Screw	1
21	5R-807	320 3127	Xφ Fast Idle Cam Lever Screw	1
22	6R-2224A		Main Body and Plugs Assy.	1
23	7R-225	320 3128	@φ Fuel Level Check Plug	1
24	8R-49		@#† Fuel Level Check Plug Gasket	1
25	8R-482		@#† Fuel Inlet Fitting Gasket	1
26	8R-657		#† Fuel Bowl Screw Gasket	4
27	8R-659		▣#† Choke Housing Gasket	2
28	8R-669	320 2204	#† Power Valve Body Gasket	1
29	8R-1051		Z#† Throttle Body Gasket	1
30	8R-686		▣#† Choke Thermostat Housing Gasket	1
31	8R-926	315 8245	Z#† Flange Gasket	2
32	8R-776		@† Fuel Valve Seat Adjusting Nut Gasket	1
33	8R-777		@† Fuel Valve Seat Lock Screw Gasket	1
34	8R-799		@#† Fuel Bowl Gasket	1
35	8R-814		@#† Metering Body Gasket	1
36	8R-844		#† Pump Discharge Nozzle Gasket	2
37	9R-122		Z Throttle Plate	2
38	10R-847A		Z Throttle Lever and Shaft Assy.	1
39	12R-3042A		Z Throttle Body and Shaft Assy.	1
40	15R-40	320 2206	* Idle Adjusting Needle	2
41	16R-260A-4	320 2209	@ Float and Hinge Assy. (Black)	1
42	18R-86AS	320 3038	@#* Fuel Inlet Valve and Seat Assembly	1
43	19R-189	320 3160	Zφ Pump Lever Adjusting Nut Fitting	1
44	19R-221	320 6338	@ Fuel Inlet Fitting	1
45	21R-572-24	320 3212	Pump Discharge Nozzle	1
46	22R-40-50	320 3164	Main Jet	2
46	22R-40-51	320 3165	° Main Jet (For Positive Ventilation Cars Only)	2
47	23R-211	320 3169	@φ Air Vent Valve	1
48	23R-258	320 6340	Pump Discharge Needle Valve	1
49	25R-237A-85	320 2215	#* Power Valve Assy.	1
50	27R-148		@† Fuel Valve Seat "O" Ring Seal	1
51	27R-152		#† Idle Needle Seal	2
52	27R-238	320 6341	W Choke Rod Seal	1
53	27R-223	320 6342	Choke Cold Air Tube Grommet	1
54	34R-2876A		▣ Choke Housing and Plugs Assy.	1
55	34R-2183A		W@ Fuel Pump Cover Assy.	1
56	34R-3296A		@ Fuel Bowl and Plugs Assy. (Complete)	1
57	34R-3174A	320 3712	Main Metering Body and Plugs Assy.	1
58	35R-342A	320 2218	W@#* Diaphragm Assy.	1
59	36R-169	320 3189	@φ* Float Retainer	1
60	36R-225	320 3190	@φ* Air Vent Valve Retainer	1
61	38R-108	320 3191	Zφ Fast Idle Cam Lever Screw Spring	1
62	38R-110	320 3192	Xφ Throttle Stop Screw Spring	1
63	39R-569	320 3196	@Wφ Diaphragm Return Spring	1