

## GROUP 4

KEY NO.	HOLLEY NO.	A.M. NO.	DESCRIPTION	PER CAR
4	4R-485		∅ Fast Idle Pick-Up Lever	1
5	4R-486A		° Choke Housing Shaft and Lever Assy.	1
6	4R-505		∅ Fast Idle Cam Lever	1
7	5R-4	320 3101	φ*∅ Choke Plate Screw	2
8	5R-16	320 3102	φ° Thermostat Housing Clamp Screw	3
9	5R-155	320 3103	φ∅ Throttle Stop Screw	1
10	5R-294	320 3104	φX Air Vent Rod Clamp Screw and Lock Washer	1
11	5R-552	320 3111	φ Fuel Bowl to Main Body Screw	4
12	5R-567	320 3112	φ∅ Throttle Body Screw and Lock Washer	5
13	5R-569	320 3114	φ° Choke Housing Screw and Lock Washer	3
14	5R-584	320 3116	φ∅ Fast Idle Cam Lever Screw and Lock Washer	1
15	5R-595	320 3117	φ∅ Pump Lever Adjusting Screw	1
16	5R-614	320 3118	φ Pump Discharge Nozzle Screw	1
17	5R-635	320 3119	φ* Throttle Plate Screw	4
18	5R-370	320 3105	∅X Fuel Pump Cover Assy. Screw and Lock Washer	4
19	5R-682	320 3121	φ Pump Cam Lock Screw	1
20	5R-765	320 3123	φX Fuel Valve Seat Lock Screw	1
21	5R-582	320 3125	φ∅ Fast Idle Cam Lever Screw	1
22	6R-1848A		Main Body and Plugs Assy.	1
23	7R-225	320 3128	φX Fuel Level Check Plug	1
24	8R-49		#+X Fuel Level Check Plug Gasket	1
25	8R-492		#+X Fuel Inlet Fitting Gasket	1
26	8R-657		#+ Fuel Bowl Screw Gasket	4
27	8R-659		#+° Choke Housing Gasket	2
28	8R-844		#+ Pump Discharge Nozzle Gasket	2
29	8R-669	320 2204	#+@ Power Valve Body Gasket	1
30	8R-1051		#+∅ Throttle Body Gasket	1
31	8R-686		#+° Choke Thermostat Housing Gasket	1
32	8R-776		+X Fuel Valve Seat Adjusting Nut Gasket	1
33	8R-777		+X Fuel Valve Seat Lock Screw Gasket	1
34	8R-926	315 8245	#+∅ Flange Gasket	2
35	8R-799		#+@X Fuel Bowl Gasket	1
36	8R-814		#+@X Metering Body Gasket	1
37	9R-122		∅ Throttle Plate	2
38	10R-847A		∅ Throttle Lever and Shaft Assy.	1
39	12R-2306A		∅ Throttle Body and Shaft Assy.	1
40	15R-40	320 2206	* Idle Adjusting Needle	2
41	16R-260A-4	320 2209	X Float and Hinge Assy. (Black)	1
42	18R-73A	320 2212	#*X Fuel Inlet Valve and Seat Assy.	1
43	19R-189	320 3160	φ∅ Pump Lever Adjusting Nut Fitting	1
44	19R-221	320 6338	X Fuel Inlet Fitting	1
45	21R-572-21	320 3187	Pump Discharge Nozzle	1
46	22R-40-50	320 3164	@ Main Jet	2
47	23R-211	320 3169	φX Air Vent Valve	1
48	23R-258	320 6340	Pump Discharge Needle Valve	1
49	25R-237A-85	320 2215	#*@ Power Valve Assy.	1
50	27R-148		+X Fuel Valve Seat "O" Ring Seal	1
51	27R-152		#+ Idle Needle Seal	2
52	27R-238	320 6341	Choke Rod Seal	1
53	27R-223	320 6342	∅ Choke Cold Air Tube Grommet	1
54	34R-1529A		° Choke Housing and Plugs Assy.	1
55	34R-2183A		X∅ Fuel Pump Cover Assy.	1
56	34R-2813A	320 6343	Main Metering Body and Plugs Assy.	1
57	34R-2818A		X Fuel Bowl and Plugs Assy.	1
58	35R-342A	320 2218	#*X∅ Diaphragm Assy.	1
59	36R-169	320 3189	φ*X Float Retainer	1
60	36R-225	320 3190	φ*X Air Vent Valve Retainer	1
61	38R-108	320 3191	φ∅ Fast Idle Cam Lever Screw Spring	1