

GROUP 4

KFY NO.	HOLLEY NO.	A.M. NO.	DESCRIPTION	PER CAR
57	22R-40-50	320 3164	° Main Jet (Primary)(For Positive Ventilation Cars Only)	2
58	23R-196	320 3168	φ Bowl Vent Valve	1
59	23R-280	320 3185	φ Air Vent Valve	1
60	25R-237A-85	320 2215	#* Primary and Secondary Power Valve Assembly	2
61	27R-109	320 2216	Zφ#† Fuel Line Tube "O" Ring Seal	2
62	27R-152		#† Idle Needle Seal	2
63	27R-238	320 6341	Choke Rod Seal	1
64	27R-148		+ Fuel Valve Seat "O" Ring Seal	1
65	23R-1	320 3179	Wφ Diaphragm Housing Check Ball	1
66	28R-94	320 3181	φ* Discharge Pump Check Ball	1
67	34R-1334		W Secondary Diaphragm Housing Cover	1
68	34R-1529A		Choke Housing and Plugs Assembly	1
69	34R-1940A	320 3708	Main Metering Body and Plugs Assembly (Primary)	1
70	34R-1942A	320 3709	Main Metering Body and Plugs Assembly (Secondary)	1
71	34R-2183A		W Fuel Pump Cover Assembly	1
72	34R-3038A		V Fuel Bowl and Plugs Assembly (Secondary)	1
73	34R-2968A		Z Fuel Bowl and Plugs Assembly (Primary)	1
74	35R-199A	320 2217	W* Secondary Diaphragm and Rod Assembly	1
75	35R-342A	320 2218	W#* Diaphragm Assembly	1
76	36R-164	320 3183	Wφ Secondary Diaphragm Link Retainer	1
77	36R-169	320 3189	φ* Air Vent Rod Spring Retainer	1
78	36R-169	320 3189	φ* Float Retainer	2
79	36R-225	320 3190	φ* Air Vent Valve Retainer	1
80	38R-108	320 3191	φ Fast Idle Cam Lever Screw Spring	1
81	38R-110	320 3192	φ Throttle Stop Screw Spring	1
82	38R-464	320 3195	Wφ Secondary Diaphragm Spring	1
83	38R-569	320 3196	Wφ Diaphragm Return Spring	1
84	38R-583	320 3197	φ Fast Idle Cam Lever Spring	1
85	38R-587	320 3198	φ Pump Lever Adjusting Spring	1
86	38R-615	320 3199	φ Air Vent Rod Spring	1
87	38R-757	320 3200	φ Float Spring	2
88	39R-5	320 6344	Choke Thermostat Shaft Nut	1
89	39R-160	320 3206	φ Fuel Valve Seat Adjusting Nut	2
90	40R-108	320 3208	φ Choke Thermostat Lever Spacer	1
91	40R-336	320 6391	Pump Check Ball Weight	1
92	41R-234	320 6393	Pump Cam	1
93	41R-244A	320 6392	Fast Idle Cam Assembly	1
94	43R-203		Choke Rod	1
95	43R-205		Throttle Connecting Rod	1
96	43R-281	320 6395	Air Vent Push Rod	1
97	46R-25	320 6396	Throttle Connecting Rod Washer	1
98	46R-248	320 6349	Choke Shaft Nut Lock Washer (Shakeproof)	1
99	47R-115A*	320 3222	Thermostat Housing Assembly (Complete)(Identified by 57-M1)	1
100	48R-31	320 3227	φ* Choke Rod Retainer	1
101	48R-183	320 3228	φ* Throttle Connecting Rod Cotter Pin	2
102	49R-328		Thermostat Housing Clamp	1
103	57R-35	320 6350	Filter Screen	1
	58R-55A	320 6700	Dashpot and Bracket Assy. (Not Shown)	1
104	59R-34		Baffle Plate (Primary)	1
105	59R-35		Baffle Plate (Secondary)	1
106	63R-301A		Diaphragm Lever Assembly	1
107	63R-382		Pump Operating Lever	1
108	75R-37	320 3240	φ Pump Operating Lever Retainer	1
109	79R-389		W Secondary Diaphragm Housing	1