

GROUP 4

KEY NO.	HOLLEY NO.	A. M. NO.	DESCRIPTION	PER CAR
1	2R-388	320 4454	Choke Plate	1
2	3R-278A	320 3168	Choke Shaft Assembly	1
3	4R-485		Fast Idle Pick Up Lever	1
4	4R-486A		Choke Housing Shaft and Lever Assembly	1
5	4R-547A		Choke Thermostat Lever, Link and Piston Assembly	1
6	4R-505		Fast Idle Cam Lever	1
7	5R-4	320 3101	φ* Choke Plate Screw	2
8	5R-16	320 3102	φ Thermostat Housing Clamp Screw	3
9	5R-26		φ Throttle Stop Screw	1
10	5R-688		W Secondary Diaphragm Cover Assy. Screw and Lock Washer	4
11	5R-552	320 3111	φ Fuel Bowl To Main Body Screw	8
12	5R-565	320 6379	Diaphragm Lever Adjusting Screw	1
13	5R-567	320 3112	φ Throttle Body Screw and Lock Washer	8
14	5R-568	320 3113	Wφ Secondary Diaphragm Housing Assy. Screw and Lock Washer	3
15	5R-569	320 3114	φ Choke Housing Screw and Lock Washer	3
	5R-579	320 3180	Dashpot Bracket Screw (Not Serviced With Carburetor)	1
16	5R-584	320 3116	φ Fast Idle Cam Lever and Diaphragm Lever Assembly Screw and Lock Washer	2
17	5R-595	320 3117	φ Pump Lever Adjusting Screw	1
18	5R-614	320 3118	φ Pump Discharge Nozzle Screw	1
19	5R-635	320 3119	φ* Primary and Secondary Throttle Plate Screw	8
20	5R-370	320 3105	φ Fuel Pump Cover Assembly Screw and Lock Washer	4
21	5R-682	320 3121	φ Pump Cam Lock Screw	1
22	5R-765	320 3123	φ Fuel Valve Seat Lock Screw	2
23	5R-765	320 3123	φ Fuel Valve Seat Lock Screw	2
24	5R-716		Throttle Body Screw (Special)(Use 5R-567)	
25	6R-1835A		Main Body and Plugs Assembly	1
26			Spark Hole Plug (Not Used)	1
27	7R-225	320 3128	φ Fuel Level Check Plug	2
28	8R-49		#+ Fuel Level Check Plug Gasket	2
29	8R-482		#+ Fuel Inlet Fitting Gasket	2
	8R-539		+ Gasket	2
30	8R-657		#+ Fuel Bowl Screw Gasket	8
31	8R-655		W#+ Secondary Diaphragm Housing Gasket	1
32	8R-659		#+ Choke Housing Gasket	2
33	8R-944		#+ Pump Discharge Nozzle Gasket	2
34	8R-669	320 2204	#+ Power Valve Body Gasket	2
35	8R-686		#+ Choke Thermostat Housing Gasket	1
36	9R-687		#+ Throttle Body Gasket	1
37	8R-763	315 3819	#+ Flange Gasket	2
38	8R-776		#+ Fuel Valve Seat Adjusting Nut Gasket	2
39	8R-777		#+ Fuel Valve Seat Lock Screw Gasket	2
40	8R-779		Throttle Body Screw Gasket	
41	8R-963		WZ#+ Fuel Bowl Gasket	2
42	8R-962		WZ#+ Metering Body Gasket	2
43	9R-96		Throttle Plate (Secondary)	2
44	9R-103		Throttle Plate (Primary)	2
45	10R-736A		Throttle Shaft Assembly (Secondary)	1
46	10R-724A		Throttle Lever and Shaft Assy.	1
47	12R-3211A		Throttle Body and Shaft Assy.	1
48	13R-490		Secondary Throttle Shaft Bushing	4
49	14R-320	320 6382	Fuel Line Tube	1
50	15R-40	320 2206	* Idle Adjusting Needle	2
51	16R-260A-4	320 2209	Float and Hinge Assembly	2
52	18R-76AS	320 2914	#* Fuel Inlet Valve and Seat Assembly	2
53	19R-189	320 3160	φ Pump Lever Adjusting Fitting	1
54	19R-221	320 6338	Fuel Inlet Fitting	1
55	21R-572-21	320 3187	Pump Discharge Nozzle	1
56	22R-40-35	320 3162	Main Jet (Secondary)	2
57	22R-40-49	320 3163	Main Jet (Primary)	2