

KEY NO.	HOLLEY NO.	A.M. NO.	DESCRIPTION	PER CAR
	85R-790	320 5706	Pep Kit (Includes all parts listed below which are coded with a #)	1
	85R-1577	320 5707	Repair Kit (Includes all parts listed below which are coded with a *)	1
	85G-1578	320 5708	## Gasket Set (Includes all parts listed below which are coded with a +)	1
	85R-1588	317 8666	Metering Jet Pkg. (Includes 2-Holley 22R-40-55 for altitude to 5,000 Ft. and 2-Holley 22R-40-53 for altitude to 10,000 Ft.)	1
	85R-1595	320 5951	Dashpot Kit (Includes all parts listed below which are coded with a °)	1
	85R-1688	320 6917	Choke Kit (Includes all parts listed below which are coded with a ▢)	1
	85C-1685	320 6905	Choke Shaft Kit (Includes all parts listed below which are coded coded with a ∅)	1
	85T-1684	320 6904	Throttle Body and Shaft Kit (Includes all parts listed below which are coded with a Ⓜ)	1
1	1R-847A		Air Horn and Plugs Assy. (R-2699, R-2968 And R-3168)	1
1	1R-880A		Air Horn And Plugs Assy. (R-3217, R-3218 And R-3219)	1
2	2R-399		∅ Choke Plate	1
3	3R-504A		∅ Choke Shaft and Lever Assy.	1
4	4R-832		Choke Unload Lever	1
5	5R-375	320 5906	Ⓜ Thermostat Housing Cover Screw	3
6	5R-425	320 3108	xⓂ Throttle Body To Main Body Screw and L.W.	2
7	5R-425	320 3108	x Air Horn To Main Body Screw	7
8	5R-520	320 5923	∅Ⓜ Throttle Body To Main Body Screw and L.W.	3
9	5R-808	320 5910	*∅ Throttle Plate Screw	4
10	5R-835	320 5911	∅ Throttle Stop Screw	1
11	5R-837	320 4402	*∅∅ Choke Plate Screw	2
12	5R-872	320 5913	∅ Fast Idle Cam Screw	1
13	5R-1024	320 5916	∅ Pump Lever Screw	1
14	5R-1067	320 5919	∅ Fuel Bowl Baffle Screw	1
15	5R-1083	320 5924	∅ Choke Piston Screw	1
16	5R-1086	320 5933	∅ Vent Valve Screw	1
17	8R-1040		+Ⓜ Thermostat Housing Cover Gasket	1
18	8R-1041		+Ⓜ Throttle Body Gasket	1
19	8R-1042		+ Main Body Gasket	1
20	9R-70		Throttle Plate	2
21	12R-2937A		Ⓜ Throttle Body and Shaft Assy. (LHD)	1
21	12R-3262A		Throttle Body and Shaft Assy. (RHD)	1
22	13R-617	320 5921	∅ Throttle Shaft Bearing	1
23	13R-892	320 6882	Pump Drive Lever Bushing	1
24	15R-59	320 6360	* Idle Adjustment Needle	2
25	16R-346A-4	320 6835	Float Assembly	1
26	19R-295A	320 5950	Fuel Inlet Fitting Assy.	1
27	22R-40-57	320 6836	Main Jet	2
28	23R-406	320 6837	* Pump Discharge Valve	1
29	23R-455A	320 5947	## Fuel Inlet Needle Assy.	1
30	23R-470	320 5934	∅ Vent Valve	1
31	25R-374A	320 5948	Power Valve Piston Assy.	1
32	27R-366	320 5949	## Pump Cup	1
33	28R-94	320 3181	*x Pump Inlet Valve	1
34	29R-814	320 6838	* Float Hinge Pin	1
35	31R-232A	320 6839	Accelerating Pump Assy.	1
36	33R-471	320 6840	* Pump Operating Link	1
37	48R-31	320 3227	∅ Choke Rod Retainer	1
38	36R-466	320 5927	∅ Inlet Valve Retainer	1
39	36R-477	320 5928	∅ Pump Cup Retainer	1
40	38R-108	320 3191	x Throttle Stop Screw Spring	1
41	38R-108	320 3191	x Idle Adjusting Needle Spring	2
42	38R-1151	320 5931	∅ Pump Operating Spring	1
43	38R-1199	320 5946	∅ Vent Valve Spring	1
44	39R-11	320 4409	Choke Unload Lever Nut	1