

## GROUP 4

KEY NO.	HOLLEY NO.	A.M. NO.	DESCRIPTION	PER CAR
	85T-1570	320 6834	Throttle Shaft Kit (Includes all parts listed below which are coded with a X)	1
1	2R-388	320 4454	W Choke Plate	1
2	3R-278A	320 3286	V Choke Shaft Assy.	1
3	4R-485		Z Fast Idle Pick-Up Lever	1
4	4R-486A		W Choke Housing Shaft and Lever Assy.	1
5	4R-505		X Fast Idle Cam Lever	1
6	4R-466A		W Choke Thermostat Lever, Link and Piston Assy.	1
7	5R-4	320 3101	W φ * Choke Plate Screw	2
8	5R-16	320 3102	W φ Thermostat Housing Clamp Screw	3
9	5R-155	320 3103	X φ Throttle Stop Screw	1
10	5R-294	320 3104	@ φ Air Vent Rod Clamp Screw and Lock Washer	1
11	5R-370	320 3105	@ φ W Fuel Pump Cover Assy. Screw and Lock Washer	4
12	5R-552	320 3111	φ Fuel Bowl To Main Body Screw	4
13	5R-567	320 3112	X φ Throttle Body Screw and Lock Washer	5
14	5R-569	320 3114	φ Choke Housing Screw and Lock Washer	3
	5R-579	320 3180	Dashpot Bracket Screw and Lock Washer (Not shown)	
15	5R-584	320 3116	X φ Fast Idle Cam Lever Screw and Lock Washer	1
16	5R-595	320 3117	X φ Pump Lever Adjusting Screw	1
17	5R-584	320 3182	φ Pump Discharge Nozzle Screw	1
18	5R-635	320 3119	φ+ Throttle Plate Screw	4
19	5R-682	320 3121	φ Pump Cam Lock Screw	1
20	5R-765	320 3123	@ φ Fuel Valve Seat Lock Screw	1
21	5R-507	320 3127	φ Fast Idle Cam Lever Screw	1
22	6R-2224A		Main Body and Plugs Assy.	1
23	7R-225	320 3128	@ φ Fuel Level Check Plug	1
24	8R-49		@ # + Fuel Level Check Plug Gasket	1
25	8R-482		@ # + Fuel Inlet Fitting Gasket	1
26	8R-657		#+ Fuel Bowl Screw Gasket	4
27	8R-659		W # + Choke Housing Gasket	2
28	8R-669	320 2204	#+ Power Valve Body Gasket	1
29	8R-1051		X # + Throttle Body Gasket	1
30	8R-686		W # + Choke Thermostat Housing Gasket	1
31	8R-926	315 8245	X # + Flange Gasket	2
32	8R-776		@ + Fuel Valve Seat Adjusting Nut Gasket	1
33	8R-777		@ + Fuel Valve Seat Lock Screw Gasket	1
34	8R-963		@ # + Fuel Bowl Gasket	1
35	8R-962		@ # + Metering Body Gasket	1
36	8R-844		#+ Pump Discharge Nozzle Gasket	2
37	9R-122		Throttle Plate	2
38	10R-847A		Throttle Lever and Shaft Assy.	1
39	12R-3042		X Throttle Body and Shaft Assy.	1
40	15R-40	320 2206	* Idle Adjusting Needle	2
41	16R-260A-4	320 2209	@ Float and Hinge Assy. (Black)	1
42	18R-86AS	320 3038	@ # * Fuel Inlet Valve and Seat Assy.	1
43	19R-189	320 3160	X φ Pump Lever Adjusting Nut Fitting	1
44	19R-221	320 6338	@ Fuel Inlet Fitting	1
45	21R-572-28	320 3214	Pump Discharge Nozzle	1
46	22R-40-50	320 3164	Main Jet	2
46	22R-40-51	320 3165	° Main Jet (For Positive Ventilation Cars Only)	2
47	23R-211	320 3169	@ φ Air Vent Valve	1
48	23R-258	320 6340	Pump Discharge Needle Valve	1
49	25R-237A-85	320 2215	#+ Power Valve Assy.	1
50	27R-148		@ + Fuel Valve Seat "O" Ring Seal	1
51	27R-152		#+ Idle Needle Seal	2
52	27R-238	320 6341	W Choke Rod Seal	1
53	27R-223	320 6342	Choke Cold Air Tube Grommet	1
54	34R-2876A		W Choke Housing and Plugs Assy.	1
55	34R-2183A		W @ Fuel Pump Cover Assy.	1
56	34R-2818A	320 6269	@ Fuel Bowl and Plugs Assy.	1
57	34R-3175A	320 3712	Main Metering Body and Plugs Assy.	1
58	35R-342A	320 2218	W @ # * Diaphragm Assy.	1