

## GROUP 4

KEY NO.	HOLLEY NO.	A.M. NO.	DESCRIPTION	PER CAR
10	5R-1004	320 5914	@ Metering Block Screw And Lockwasher	1
11	5R-1016	320 5915	W @ Float Shaft Bracket Screw And Lockwasher	2
12	5R-1035	320 5917	@ Vent Rod Retainer Screw	2
13	5R-1043	320 5918	@ Throttle Adjusting Screw	1
14	7R-218	320 5920	X @ * Choke Piston Plug	1
15	8R-541		+ # Fuel Inlet Seat Gasket	1
16	8R-1168	317 3228	+ # Flange Gasket	1
17	8R-1125		W + # Fuel Bowl Gasket	1
18	9R-145		W Throttle Plate	1
19	10R-1195A		W Throttle Lever And Shaft Assembly	1
20	13R-885	320 5922	@ Throttle Shaft Bearing	1
21	15R-72	320 5649	* Idle Adjusting Needle	1
22	16R-393A	320 5650	W Float And Hinge Assembly	1
23	17R-41		W Float Shaft	1
24	18R-116A	320 5651	* # Fuel Inlet Needle And Seat Assembly	1
25	22R-40-60	320 6757	Main Jet (R-3199)	1
25	22R-40-61	320 5647	Main Jet (R-2880)	1
26	23R-453	320 5925	@ # Mechanical Vent Valve	1
27	30R-381A	320 5652	* # Pump Diaphragm Assembly	1
28	33R-443	320 6828	Pump Operating Link	1
29	34R-4115	320 5653	Float Bowl	1
30	34R-4154A	320 5654	Metering Block & Plug Assembly (R-2880)	1
30	34R-4530A	320 6714	Metering Block & Plug Assembly (R-3199)	1
31	36R-225	320 3190	Power Valve Retainer	1
32	38R-108	320 3191	φ Idle Adjusting Needle Spring	1
33	38R-110	320 3192	φ Fast Idle Screw Spring	1
34	38R-1037	320 5929	@ Mechanical Vent Spring	1
35	38R-1112	320 5930	@ Pump Drive Spring	1
36	38R-1161	320 5932	@ Throttle Stop Screw Spring	1
37	41R-493	320 6829	W Fast Idle Cam	1
38	43R-296		W * Fast Idle Rod	1
39	43R-352		W Mechanical Vent Rod	1
40	44R-129A		X Choke Piston And Link Assembly	1
41	46R-692	320 5935	@ Mechanical Vent Rod Retainer Washer	2
42	46R-753	320 5936	@ Vent Rod Operating Washer	1
43	46R-763	320 5937	W @ Fast Idle Rod Washer	1
44	46R-763	320 5937	W @ Mechanical Vent Spring Washer	1
45	48R-31	320 3227	W φ * Pump Link Retainer	1
46	48R-183	320 3228	X φ * Choke Piston Link Cotter Pin	1
47	59R-70		W Float Shaft Retaining Bracket	1
48	63R-650		W Pump Operating Lever	1
49	75R-37	320 3240	φ Pump Operating Lever Retainer	1
50	R-2722-1A	317 3229	X Choke Thermostat Housing Assembly (Not Serviced With Carburetor)	1
51			(Not Available)	1