

CARTER NO.	A.M. NO.	DESCRIPTION	PER CAR
7-214		Choke valve (Use 7-265)	
7-265	320 6485	Choke valve	1
11-181S	320 3835	Low speed jet assembly (.026")	2
11-293S		Low speed jet assembly (.026")(Use 11-181S)	
11B-41	320 3803	φ Rivet plug	2
11B-79	320 3805	φ Rivet plug	7
11B-129S	320 3807	φ Pump discharge passage plug assembly	1
11B-223	320 3809	φ Nozzle passage rivet plug	2
11B-290	320 3811	φ Idle port rivet plug	2
14-383S	320 6446	Choke lever and screw assembly	1
14-384	320 6447	Cam trip lever	1
14-397S		Choke piston lever, link and shaft assembly	1
15-35S	320 6448	Strainer nut assembly	1
17-50	320 6449	Pump check needle	1
20-22		+ Needle seat gasket	1
20-26		+ Gasket	1
20-35		+ Bowl strainer gasket	1
21-150U	320 2232	Unitized package (Float Assy.)	1
22-67		Auxiliary float lever	1
24-24	320 6451	Float lever pin	1
25-98S	320 3147	#* Needle and seat assembly (.1015")	(Replaces 320 2235) 1
30-14	320 3837	Bowl cover strainer	1
30A-65	320 2230	Idle adjustment screw	2
39-10	320 3812	φ Choke valve attaching screw	2
47-14	320 3814	φ Welsh plug	1
48-247S		Pump jet and housing assembly (Use 48-286S)	
48-286S	320 6486	Pump jet and housing assembly	1
53A-326S		Pump operating lever and countershaft assembly	1
61-57	320 3845	Idle adjustment screw spring	2
61-128	320 3815	φ Connector rod spring	1
61-150	320 3847	Lower pump spring	1
61-246		Vacuum piston spring (Use 61-604)	
61-604	320 3857	Vacuum piston spring	1
61-291	320 3850	Throttle lever adjusting screw spring	1
61-382	320 3841	Metering rod spring	1
61-570	320 3854	Fast idle cam spring	1
63-35	320 3816	φ Connector rod retainer	1
63-57	320 3817	Intake check ball retainer	1
63-58	320 3818	Coil housing retainer	2
63-118	320 3859	Throttle shaft retaining ring (Not Used)	
64-192S	320 2237	#* Pump plunger, rod, spring and retainer assembly	1
75-1431		* Metering rod-standard .073" x .068" x .06175"	2
75-1464	320 6483	Metering rod - 1 size lean .0735" x .069" x .0635"	2
75-1465	320 6484	Metering rod - 2 sizes lean .075" x .070" x .065"	2
101-6	320 6452	Pump arm clamp screw	1
101-73	320 6453	Throttle valve attaching screw	4
101-84		Fast idle adjustment screw	1
101-136	320 6431	Coil housing attaching screw	2
101-140	320 6454	Fast idle cam attaching screw	1
101-148S	320 6455	Dust cover attaching screw and washer assembly	2
101-149S		Body flange attaching screw and washer assembly	4
101-152S	320 6456	Air horn attaching screw and washer assembly	4
101-160S	320 6432	Bowl cover attaching screw and washer assembly	6
101-236		Metering rod arm clamp screw	1
101-278	320 6457	Pump jet housing attaching screw	1
101-354S	320 6458	Choke lever clamp screw and washer assembly	1
101-415		Throttle lever adjusting screw	1
105A-10	320 6459	Choke lever clamp screw nut	1
111-47S	320 6460	Pump arm and screw assembly	1
111-55S		Metering rod arm and screw assembly	1
115-139	320 6461	Throttle connector rod	1