

GROUP 4

CARTER NO.	A.M. NO.	DESCRIPTION	PER CAR
48-247S		Pump jet and housing assembly	1
53A-326S		Pump operating lever and countershaft assembly	1
61-57	320 3845	Idle adjustment screw spring	2
61-129	320 3815	φ Connector rod spring	1
61-150	320 3847	Lower pump spring	1
61-246		Vacuum piston spring	1
61-291	320 3850	Throttle lever adjusting screw spring	1
61-382	320 3841	Metering rod spring	1
61-570	320 3854	Fast idle cam spring	1
63-35	320 3816	φ Connector rod retainer	1
63-57	320 3817	φ Intake check ball retainer	1
62-58	320 3818	φ Coil housing retainer	2
63-118	320 3859	Throttle shaft retaining ring	1
64-192S	320 2237	* Pump plunger, Rod, Spring and Retainer assembly	1
75-1431		* Metering rod-standard .073" x .068" x .06175"	2
101-6	320 6452	Pump arm clamp screw	1
101-73	320 6453	Throttle valve attaching screw	4
101-84		Fast idle adjustment screw	1
101-136	320 6431	Coil housing attaching screw	2
101-140	320 6454	Fast idle cam attaching screw	1
101-148S	320 6455	Dust cover attaching screw and washer assembly	2
101-149S		Body flange attaching screw and washer assembly	4
101-152S	320 6456	Air horn attaching screw and washer assembly	4
101-160S	320 6432	Bowl cover attaching screw and washer assembly	6
101-236		Metering rod arm clamp screw	1
101-278	320 6457	Pump jet housing attaching screw	1
101-354S	320 6458	Choke lever clamp screw and washer assembly	1
101-415		Throttle lever adjusting screw	1
105A-10	320 6459	Choke lever clamp screw nut	1
111-47S	320 6460	Pump arm and screw assembly	1
111-55S		Metering rod arm and screw assembly	1
115-139	320 6461	Throttle connector rod	1
115-140	320 3860	Choke connector rod	1
116-13	320 3825	φ Ball	1
117-136	320 6462	Vacumeter piston link	1
117-165	320 6463	Pump connector link	1
118-124		Dust cover	1
120-159		* Metering rod jet (.089")	2
121-78		** Coil housing gasket	1
121-150		** Body flange gasket	1
121-152		** Bowl cover gasket	1
121-171		** Air horn gasket	1
121-241		** Pump jet housing gasket	1
129-22	320 6464	Metering rod disk	2
136-37	320 3827	φ Connector rod washer	1
146-244S		Bowl cover and strainer assembly	1
150-62	320 3829	φ Piston pin	1
150A-10	320 3830	φ Pin spring	2
160-67S	320 3864	Vacuum piston and pin assembly	1
160-91	320 3865	Choke piston	1
170P-73S		Thermostatic coil and housing assembly (Use 170U-73SU)	1
170U-73SU	320 6796	Thermostatic coil and housing assembly	1
172-22	320 3832	φ Throttle connector rod retainer	1
181-235S	320 6465	Fast idle cam assembly	1
186-22	320 6466	Baffle plate	1