

GROUP 4

CARTER NO.	A.M. NO.	DESCRIPTION	PER CAR
22-67		Auxiliary Float Lever	1
24-24	320 6451	Float Lever Pin	1
25-98S		Needle and Seat Assembly (.1015")(Use 25-483S)	
25-483S	320 3147	#* Needle and Seat Assembly (.1015")	1
30-14	320 3837	Bowl Cover Strainer	1
30A-65	320 2230	Idle Adjustment Screw	2
39-10	320 3812	φ Choke Valve Attaching Screw	2
47-14	320 3814	φ Welsh Plug	1
48-247S		Pump Jet and Housing Assembly (Use 48-236S)	
48-286S	320 6486	Pump Jet and Housing Assembly	1
53A-326S		Pump Operating Lever and Countershaft Assembly	1
61-57	320 3845	Idle Adjustment Screw Spring	2
61-128	320 3815	φ Connector Rod Spring	1
61-150	320 3847	Lower Pump Spring	1
61-332		Vacuum Piston Spring	
61-291	320 3850	Throttle Lever Adjusting Screw Spring	1
61-382	320 3841	Metering Rod Spring	1
61-570	320 3854	Fast Idle Cam Spring	1
63-35	320 3816	φ Connector Rod Retainer	1
63-57	320 3817	φ Intake Check Ball Retainer	1
63-58	320 3818	φ Coil Housing Retainer	2
63-118	320 3859	Throttle Shaft Retaining Ring (Not Used)	
64-192S	320 2237	#* Pump Plunger, Rod, Spring and Retainer Assembly	1
75-1619		* Metering Rod-standard .073" x .067" x .061"	2
75-1621	316 9634	Metering Rod - 1 Size Lean For 5,000 Ft. Altitude	1
101-6	320 6452	Pump Arm Clamp Screw	1
101-73	320 6453	Throttle Valve Attaching Screw	4
101-84		Fast Idle Adjustment Screw	1
101-135	320 6431	Coil Housing Attaching Screw	2
101-140	320 6454	Fast Idle Cam Attaching Screw	1
101-148S	320 6455	Dust Cover Attaching Screw and Washer Assembly	2
101-149S		Body Flange Attaching Screw and Washer Assembly	4
101-152S	320 6456	Air Horn Attaching Screw and Washer Assembly	4
101-160S	320 6432	Bowl Cover Attaching Screw and Washer Assembly	6
101-236		Metering Rod Arm Clamp Screw	1
101-278	320 6457	Pump Jet Housing Attaching Screw	1
101-354S	320 6458	Choke Lever Clamp Screw and Washer Assembly	1
101-415		Throttle Lever Adjusting Screw	1
105A-10	320 6459	Choke Lever Clamp Screw Nut	1
111-47S	320 6460	Pump Arm and Screw Assembly	1
111-55S		Metering Rod Arm and Screw Assembly	1
115-139	320 6461	Throttle Connector Rod	1
115-140	320 3860	Choke Connector Rod	1
116-13	320 3825	φ Ball	1
117-136	320 6462	Vacumeter Piston Link	1
117-165	320 6463	Pump Connector Link	1
118-124		Dust Cover	1
120-159		* Metering Rod Jet (.089")	2
121-78		#** Coil Housing Gasket	1
121-150		#** Body Flange Gasket	1
121-152		#** Bowl Cover Gasket	1
121-171		#** Air Horn Gasket	1
121-241		#** Pump Jet Housing Gasket	1
129-22	320 6464	Metering Rod Disk	2
136-37	320 3827	φ Connector Rod Washer	1
146-244S		Bowl Cover and Strainer Assembly (Not Available)	1
150-62	320 3829	φ Piston Pin	1
150A-10	320 3830	φ Pin Spring	2
160-67S	320 3864	Vacuum Piston and Pin Assembly	1