

GROUP 4

KEY NO.	HOLLEY NO.	A.M. NO.	DESCRIPTION	PBR CAR
12	5R-775	320 6398	° Choke Housing Screw	2
13	6R-2066A		Main Body and Plugs Assembly	1
14	7H-48-3	320 6313	Pump Discharge Ball Retainer	1
15	7R-255	320 6399	Fuel Inlet Plug	1
16	7R-274	320 6314	Pump Inlet Ball Retainer	1
17	8R-453	315 3999	#+W Flange Gasket	1
18	8R-534	320 2203	#+H Economizer Body Gasket	1
19	8R-538		#+ Pump Discharge Nozzle Gasket	1
20	8R-539		+ Fuel Inlet Seat Screw Gasket	1
21	8R-540		+ Fuel Inlet Seat Gasket	1
22	8R-541		#+ Fuel Inlet Plug Gasket	1
23	8R-545		Main Well Body Spacer Gasket	1
24	8R-568		#+° Choke Housing Gasket	1
25	8R-579		#+@ Float Bowl Gasket	1
26	8R-582		#+ Float Bowl Clamp Ring Gasket	1
27	8R-644		#+° Choke Thermostat Housing Gasket	1
28	8R-864		#+V Throttle Body Gasket	1
29	9R-70		V Throttle Plate	1
30	10R-755A		V Throttle Lever and Shaft Assembly	1
31	12R-2198A		V Throttle Body and Shaft Assembly	1
32	16R-36	320 2205	*V Idle Adjusting Needle	1
33	16R-178A	320 2207	@ Float and Lever Assembly	1
34	17R-31	320 6400	Float Lever Shaft	1
35	18R-53AS	320 2211	#* Fuel Inlet Valve and Seat Assembly	1
36	19R-219	320 6401	Spark Fitting	1
37	19R-223	320 6362	Fuel Inlet Fitting	1
38	21R-355-28	320 6315	Pump Discharge Nozzle	1
39	22R-40-56	320 3250	Main Jet	1
40	25R-166A	320 2213	#+H Economizer Stem Assembly	1
41	25R-167A	320 6407	H Economizer Body Cover Assembly	1
42	27R-204	320 6316	#+° Choke Shaft Seal	1
43	28R-6	320 6318	* Pump Inlet Ball	1
44	28R-94	320 3181	φ*X Pump Discharge Ball	1
45	28R-94	320 3181	φ*X Pump Push Rod Sleeve Ball	1
46	33R-344	320 6319	*V Pump Operating Link	1
47	34R-1374	320 3707	@ Float Bowl	1
48	34R-2379A	320 6321	Main Well and Economizer Body and Plugs Assembly	1
49	34R-2757		° Choke Housing Plate	1
50	34R-2740AS		° Choke Housing and Plugs Assembly	1
51	36R-334A	320 2219	#+X Pump Diaphragm and Rod Assembly	1
52	38R-108	320 3191	φV Idle Adjusting Needle Spring	1
53	38R-110	320 3192	φV Throttle Stop Screw Spring	1
54	38R-395	320 3193	φX Pump Return Spring	1
55	38R-452	320 3194	φX Pump Operating Spring	1
56	38R-566	320 6402	Float Bumper Spring	1
57	38R-759	320 3201	φ° Choke Lever Spring	1
58	39R-11	320 4409	° Choke Shaft Nut	1
59	40R-283	320 6323	Pump Discharge Valve Weight	1
60	42R-112		X Pump Push Rod Sleeve	1
61	46R-252	320 6326	° Choke Shaft Nut Lock Washer (Shakeproof)	1
62	46R-524	320 6327	° Choke Shaft Seal Washer	1
63	47R-144A	320 3225	° Choke Thermostat Housing Assembly (Complete) (Identified by "E1" on Cover)	1
64	48R-5	320 6403	Float Bumper Spring Retainer	2
65	48R-181	320 3228	φ*V Pump Operating Link Cotter Pin	2
66	49R-128	320 3219	φ° Choke Thermostat Housing Clamp	3
67	49R-147	320 6404	Float Bowl Clamp Ring	1
68	49R-250	320 6405	Float Bowl Clamp	4
69	63R-213A	320 6328	V Pump Operating Lever Assembly	1
70	75R-37	320 3240	φV Pump Operating Lever Retainer	1