

KEY NO.	HOLLEY NO.	A.M. NO.	DESCRIPTION	PER CAR
50	15R-40	320 2206	* Idle Adjusting Needle	2
51	16R-260A-4	320 2209	@ # Float and Hinge Assembly	2
52	18R-76AS	320 2914	@ # * Fuel Inlet Valve and Seat Assembly	2
53	19R-189	320 3160	‡ φ Pump Lever Adjusting Fitting	1
54	19R-221	320 6338	@ Fuel Inlet Fitting	1
55	21R-572-21	320 3187	* Pump Discharge Nozzle	1
56	22R-40-45	320 3162	Main Jet (Secondary)	2
57	22R-40-49	320 3163	Main Jet (Primary)	2
57	22R-40-50	320 3164	° Main Jet (Primary)(For Positive Ventilation Cars only)	2
58	23R-196	320 3168	φ Bowl Vent Valve	1
59	23R-280	320 3185	@ φ Air Vent Valve	1
60	25R-237A-85	320 2215	#* Primary and Secondary Power Valve Assembly	2
61	27R-109	320 2216	@ # + Fuel Line Tube "O" Ring Seal	2
62	27R-152		#+ Idle Needle Seal	2
63	27R-238	320 6341	W Choke Rod Seal	1
64	27R-148		@ # + Fuel Valve Seat "O" Ring Seal	2
65	28R-1	320 3179	‡ φ * Diaphragm Housing Check Rail	1
66	28R-54	320 3181	φ Discharge Pump Check Ball	1
67	34R-1334		‡ Secondary Diaphragm Housing Cover	1
68	23R-1529A		Z Choke Housing and Plugs Assembly	1
69	34R-1940A	320 3708	Main Metering Body and Plugs Assembly (Primary)	1
70	34R-1942A	320 3709	Main Metering Body and Plugs Assembly (Secondary)	1
71	34R-2183A		@ W Fuel Pump Cover Assembly	1
72	34R-2541A		# Fuel Bowl and Plugs Assembly (Secondary)	1
73	34R-2969A		@ Fuel Bowl and Plugs Assembly (Primary)	1
74	35R-199A	320 2217	‡ * Secondary Diaphragm and Rod Assembly	1
75	35R-342A	320 2218	@ W # * Diaphragm Assembly	1
76	36R-164	320 3183	‡ φ Secondary Diaphragm Link Retainer	1
77	36R-169	320 3189	@ φ Air Vent Rod Spring Retainer	1
78	36R-169	320 3189	@ # φ * Float Retainer	2
79	36R-225	320 3190	@ φ * Air Vent Valve Retainer	1
80	38R-108	320 3191	φ Fast Idle Cam Lever Screw Spring	1
81	38R-110	320 3192	‡ φ Throttle Stop Screw Spring	1
82	38R-464	320 3195	‡ φ Secondary Diaphragm Spring	1
83	38R-569	320 3196	@ W φ Diaphragm Return Spring	1
84	38R-583		‡ Fast Idle Cam Lever Spring	1
85	38R-587	320 3198	‡ φ Pump Lever Adjusting Spring	1
86	38R-615	320 3199	@ φ Air Vent Rod Spring	1
87	38R-757	320 3200	@ # φ Float Spring	1
88	39R-5	320 6344	Z Choke Thermostat Shaft Nut	1
	39R-143	320 6345	Dashpot Nut (Not Shown)	1
89	39R-160	320 3206	@ # φ Fuel Valve Seat Adjusting Nut	2
90	40R-108	320 3208	Z φ Choke Thermostat Lever Spacer	1
91	40R-336	320 6391	Pump Check Ball Weight	1
92	41R-234	320 6393	Pump Cam	1
93	41R-244A	320 6392	Z Fast Idle Cam Assembly	1
94	43R-203		W Choke Rod	1
95	43R-205		‡ Throttle Connecting Rod	1
96	43R-281	320 6395	@ Air Vent Push Rod	1
97	46R-25	320 6396	‡ Throttle Connecting Rod Washer	1
98	46R-248	320 6349	Z Choke Shaft Nut Lock Washer (Shakeproof)	1
99	47R-116A	320 3222	Z Thermostat Housing Assembly (Complete)(Identified by 57-M1)	1
100	48R-31	320 3227	W φ Choke Rod Retainer	1
101	48R-183	320 3228	‡ φ * Throttle Connecting Rod Cotter Pin	2
102	49R-328		Z Thermostat Housing Clamp	1
	59R-366		Dashpot Bracket (Not Shown)	1
103	57R-35	320 6350	@ Filter Screen	1