

GROUP 4

KEY NO.	HOLLEY NO.	A.M. NO.	DESCRIPTION	PER CAR
	85C-1190	320 6334	Choke Shaft Kit (Includes all parts listed below which are coded with a W)	1
	85D-1192	320 6333	Pump Diaphragm Kit (Includes all parts listed below which are coded with a W)	1
	85R-1106	320 6375	Choke Kit (Includes all parts listed below which are coded with a Z)	1
	85T-1589	320 6377	Throttle Shaft Kit (Includes all parts listed below which are coded with F)	1
	85R-1208	320 6376	Secondary Diaphragm Kit (Includes all parts listed below which are coded with a J)	1
1	2R-388	320 4454	W Choke Plate (Replaces 320 3259)	1
2	3R-278A	320 3186	W Choke Shaft Assembly	1
3	4R-485		F Fast Idle Pick Up Lever (Part of 48-568)	1
4	4R-486A		Z Choke Housing Shaft and Lever Assembly	1
5	4R-547A		X Choke Thermostat Lever, Link and Piston Assembly	1
6	4R-568		F Fast Idle Cam Lever	1
7	5R-4	320 3101	W φ * Choke Plate Screw	2
8	5R-16	320 3102	Z φ Thermostat Housing Clamp Screw	3
9	5R-155	320 3103	F φ Throttle Stop Screw	1
10	5R-370	320 3105	J φ Secondary Diaphragm Cover Assy. Screw and Lock Washer	4
11	5R-552	320 3111	φ Fuel Bowl to Main Body Screw	8
12	5R-565	320 6379	F Diaphragm Lever Adjusting Screw	1
13	5R-567	320 3112	F φ Throttle Body Screw and Lock Washer	8
14	5R-568	320 3113	J φ Secondary Diaphragm Housing Assy. Screw and Lock Washer	3
15	5R-569	320 3114	φ Choke Housing Screw and Lock Washer	3
	5R-579	320 3180	Dashpot Bracket Screw (Not Shown)	1
16	5R-584	320 3116	F φ Fast Idle Cam Lever and Diaphragm Lever Assembly Screw and Lock Washer	2
17	5R-595	320 3117	F φ Pump Lever Adjusting Screw	1
18	5R-614	320 3118	φ Pump Discharge Nozzle Screw	1
19	5R-635	320 3119	φ* Primary and Secondary Throttle Plate Screw	8
20	5R-370	320 3105	@ W φ Fuel Pump Cover Assembly Screw and Lock Washer	4
21	5R-682	320 3121	φ Pump Cam Lock Screw	1
22	5R-582	320 3125	F φ Fast Idle Cam Lever Adjusting Screw	1
23	5R-765	320 3123	@ W φ Fuel Valve Seat Lock Screw	2
24			Throttle Body Screw (Special)(Use 5R-567)	
25	6R-1835A		Main Body and Plugs Assembly	1
26	7R-5	320 6381	Spark Hole Plug	1
27	7R-225	320 3128	@ W φ Fuel Level Check Plug	2
28	8R-49		@ W # + Fuel Level Check Plug Gasket	2
29	8R-482		@ # + Fuel Inlet Fitting Gasket	1
	8R-539		+ Gasket	2
30	8R-657		#+ Fuel Bowl Screw Gasket	8
31	8R-659		J # + Secondary Diaphragm Housing Gasket	1
32	8R-659		X # + Choke Housing Gasket	2
33	8R-844		#+ Pump Discharge Nozzle Gasket	2
34	8R-669	320 2204	#+ Power Valve Body Gasket	2
35	8R-686		X # + Choke Thermostat Housing Gasket	1
36	8R-687		F # + Throttle Body Gasket	1
37	8R-763	315 3819	#+ Flange Gasket	2
38	8R-776		@ W # + Fuel Valve Seat Adjusting Nut Gasket	2
39	8R-777		@ W # + Fuel Valve Seat Lock Screw Gasket	2
40	8R-779		F Throttle Body Screw Gasket	1
41	8R-963		@ W # + Fuel Bowl Gasket	2
42	8R-962		@ W # + Metering Body Gasket	2
43	9R-96		F Throttle Plate (Secondary)	2
44	9R-103		F Throttle Plate (Primary)	2
45	10R-736A		F Throttle Shaft Assembly (Secondary)	1
46	10R-724A		F Throttle Lever and Shaft Assy.	1
47	12R-1901A		F Throttle Body and Shaft Assy.	1
48	13R-490		F Secondary Throttle Shaft Bushing	4
49	14R-320	320 6382	Fuel Line Tube	1